# **TPSiV® 4000-75A SR**

## Thermoplastic Elastomer

## **DuPont Transportation & Industrial**



## **Technical Data**

Product Description				
UV stable silicone thermoplastic e	lastomer with good scratch resistand	ce.		
General				
Material Status	Commercial: Active			
Search for UL Yellow Card	<ul> <li>DuPont Transportation &amp;</li> </ul>	DuPont Transportation & Industrial		
Availability	<ul><li>Africa &amp; Middle East</li><li>Asia Pacific</li></ul>	<ul><li>Europe</li><li>Latin America</li></ul>	North America	
RoHS Compliance	<ul> <li>Contact Manufacturer</li> </ul>			

Physical		Nominal Value Unit	Test Method
Density		1.10 g/cm <sup>3</sup>	ISO 1183
Melt Mass-Flow Rate (MFR) (190°C/10.0 kg)		26 g/10 min	ISO 1133
Molding Shrinkage - Flow		2.0 %	ISO 294-4
Elastomers		Nominal Value Unit	Test Method
Tensile Stress - Across Flow (100% Strain)		3.90 MPa	ISO 37
Tensile Stress - Across Flow (Break)		15.8 MPa	ISO 37
Tensile Elongation - Across Flow (Break)		> 300 %	ISO 37
Tear Strength - Across Flow		64.0 kN/m	ISO 34-1
Compression Set			ISO 815
23°C		19 %	
70°C, 24 hr		70 %	
Additional Information		Nominal Value Unit	
	•	Polycarbonate	
Compatibility	•	Styrenics	

Injection	Nominal Value Unit	
Drying Temperature	85 °C	
Drying Time - Desiccant Dryer	2.0 to 4.0 hr	
Melt Temperature, Optimum	190 °C	
Mold Temperature	20 to 40 °C	
Mold Temperature, Optimum	30 °C	
Drying Recommended	yes	

Acrylic Polymers

24 m/min

### **Notes**

Maximum Screw Tangential Speed



<sup>&</sup>lt;sup>1</sup> Typical properties: these are not to be construed as specifications.

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## Where to Buy

#### Supplier

DuPont Transportation & Industrial
Wilmington, Wilmington USA
Telephone: 302-999-4592 Web: http://plastics.dupont.com/

#### Distributor

### Chase Plastic Services, Inc.

Chase Plastics Services is a North American distributor with representatives throughout the region. Please find your rep here: http://

www.chaseplastics.com/contact/locations Telephone: 800-232-4273

Web: http://www.chaseplastics.com/

Availability: North America

#### **GAZECHIM PLASTIQUES**

GAZECHIM PLASTIQUES is a Pan European distribution company. Contact GAZECHIM PLASTIQUES for availability of individual products

by country.

Telephone: +33-4-67-49-55-37 Web: http://www.gazechim.com/

Availability: France, Italy, Romania, United Kingdom

#### **Nexeo Plastics - Europe**

Nexeo Plastics is a Pan European distribution company. Contact Nexeo for availability of individual products by country.

Telephone: +34-93-480-9125

Web: https://www.nexeoplastics.com/

Availability: Belgium, Denmark, Finland, Luxembourg, Netherlands, Norway, Portugal, Russian Federation, Spain, Sweden

